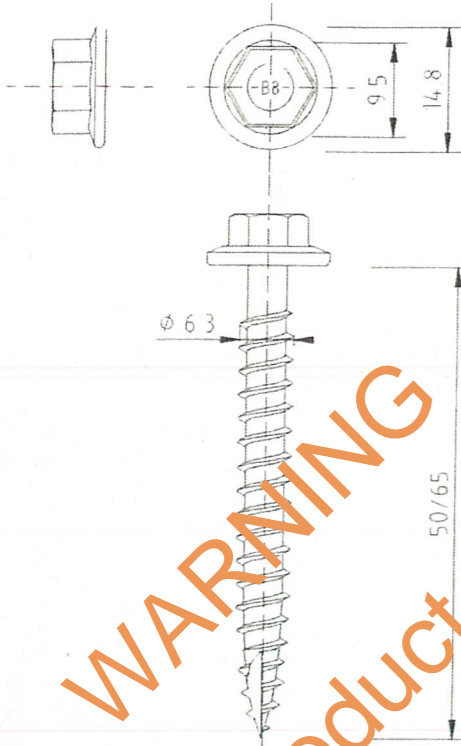


**CYCLONE ASSEMBLY COMPONENTS**

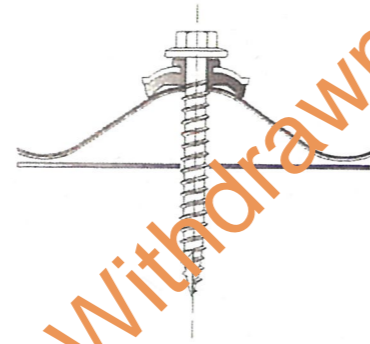
Comprising of self drilling screw & one piece cyclone washer

**TYPE 17 WITH BRA WASHER CYCLONE ASSEMBLY**

FOR METAL BATTENS & TIMBER BATTENS  
14g -10x50/65mm  
(HEAD MARKING B8 & B8V)

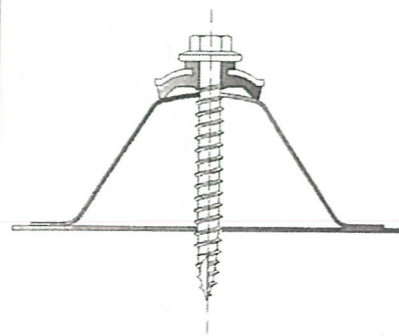


**FASTENING:**  
METROLL CORODEK  
0.42mm BMT G550 min.



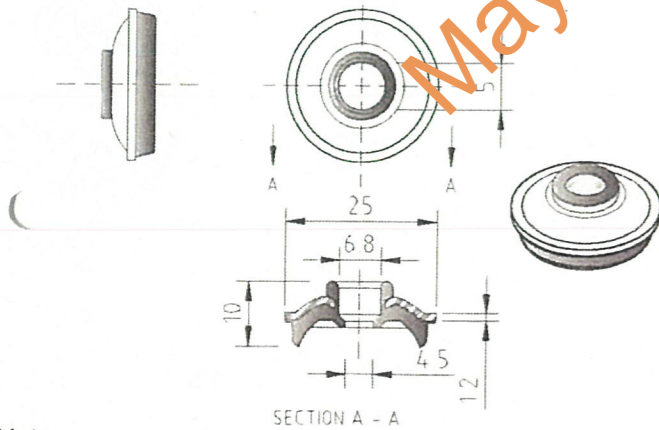
**FASTENING TO:**  
METAL BATTENS  
0.75mm BMT min. G550 min.  
  
TIMBER BATTENS  
F17 Hardwood

**FASTENING:**  
METROLL TRIMCLAD  
0.42mm BMT G550 min.



**FASTENING TO:**  
METAL BATTENS  
0.75mm BMT min. G550 min.  
  
TIMBER BATTENS  
F17 Hardwood

BREMICK BRA - CYCLONE WASHER / SEAL  
ONE PIECE ALUMINIUM / EPDM CYCLONE WASHER



Note:  
All dimensions mm ( nominal )

**Side Lap Fixing**  
Bremick Vortex™ Stitch M6.5-13 x 20  
( 900mm centres min.)

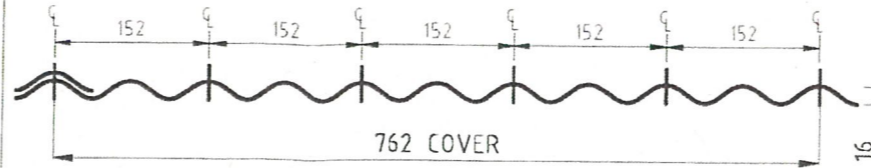
**Test Certificate Numbers**

JCU Cyclone Testing Station Report TS1069 Cyclic Simulated Wind Load Strength Testing of Roofing Screw and 25mm BRA Washer Assemblies for Roofing Applications, 26th June 2017

**CORRUGATED ROOFING PROFILE**

**FASTENER SPACINGS**

Crest Fastener Locations : Alternate Ribs (152mm Centres)



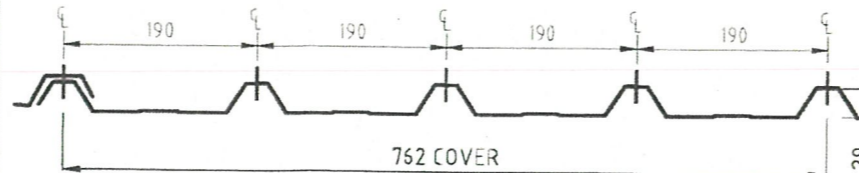
**METROLL CORODEK ROOF CLADDING - ULTIMATE LIMIT STATE DESIGN PRESSURES (kPa)**

Span Type	Maximum Design Pressure (kPa) for Span L (mm)					
	600	750	900	1200	1500	1800
Internal	5.98	4.64	3.75	2.63	2.04	1.65
Equal	5.29	4.07	3.31	2.40	1.85	1.60
Double	4.23	3.26	2.65	1.92	1.48	1.20

**SQUARE RIB ROOFING PROFILES**

**FASTENER SPACINGS**

Crest Fastener Locations : Each Rib (190mm Centres)



**METROLL TRIMCLAD ROOF CLADDING - ULTIMATE LIMIT STATE DESIGN PRESSURES (kPa)**

Span Type	Maximum Design Pressure (kPa) for Span L (mm)					
	600	900	1200	1500	1800	2100
Internal	5.49	3.29	2.19	1.75	1.46	1.25
Equal	4.75	2.83	2.00	1.59	1.33	1.14
Double	3.80	2.27	1.60	1.28	1.06	0.91

**\*Checking Engineers Certification**

Name: **RACHAEL ZELNER**  
Registration Number: **2222 141**  
Date: **17.4.19**  
Signature: *[Signature]*  
\*registered as a structural engineer in Australia

**\*Certifying Engineers Certification**

Name: **TREVOR JOHN**  
NT Registration Number: **12178ES**  
Date: **17.04.2019**  
Signature: *[Signature]*  
\*\*registered as a structural engineer in the Northern Territory

Product Name

**Type 17 BRA Cyclone Assembly**

Product Description: Roofing Fasteners

**T17 14-10x50/65 - BRA Cyclone Assembly with Metroll Profiles**

Manufacturer's Name: **BREMICK Pty Ltd**  
F1, 62 Maddox Street  
Alexandria NSW 2015  
Ph: 02 8332 1501  
Email: sales@bremick.com.au

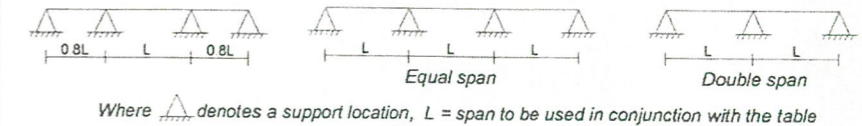
**Design Criteria**

Fastener & support spacing to be controlled such that the maximum design loading per fastener or maximum design pressures do not exceed:

Table 1 : Strength Limit State Design Loads per Fastener

Roofing Profile	Test Load (kN)	C.O.V. (K)	Design Load (kN)
Corodek	0.73	1.38	0.53
Trimdek	0.83	1.38	0.60

Description of span types in tables refer to the following support and geometry configurations:



**Limitations**

This sheet confirms the structural adequacy of the roof sheeting assembly ( sheeting, screw and washer ) when correctly installed and does not extend to the capacity of the batten/purlin. Refer to the sheeting & batten manufacturers data for maximum support spacings. Axial withdrawal capacity for each fastener exceeds the 3.1kN requirements of AS3566.1: 2002 - Self-drilling screws for building and construction industries - General requirements and mechanical properties. Strength limit state fastener loads have been derived from the test pressures using simplified static analysis with the uniform pressure (load) distribution.

**Notes to tables:**

- Italic denotes spans that exceed foot traffic limitations.
- Maximum Corodek spans to suit foot traffic are 1350mm
- Maximum Trimclad spans to suit foot traffic are 1350mm

**Accepted for Inclusion**

DTCM ref: **M/582/01**

Chairman's Signature: *[Signature]*

Chairman's Name: **Paul Nowland**

Date of Approval: **24/05/2019**      Expiry Date: **24/05/2024**